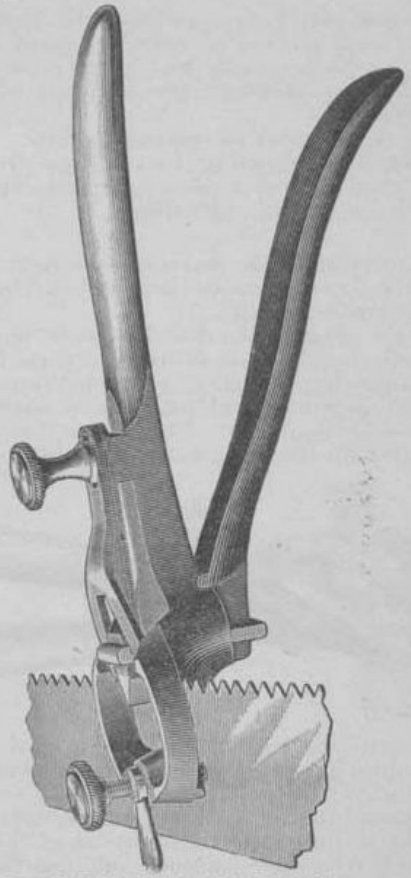
THE

Superior Saw-Set.

UNIVERSALLY ACKNOWLEDGED THE BEST.



CUT SHOWING SET IN USE FOR HAND SAW.

CHIEFTAIN HAY RAKE CO., Sole Mfrs.

CANTON, OHIO.

THE ADVANTAGES

Over other Saw-Sets are the hood, bed-plate or anvil, and die-bar being so arranged as to give the operator full view of the saw-teeth while setting.

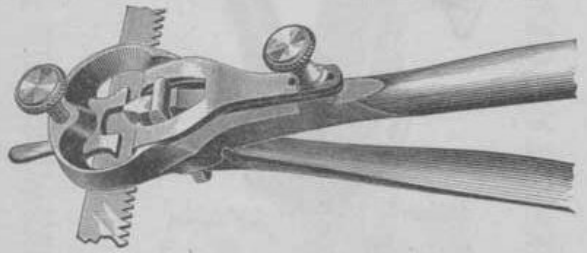
The pressure is easy and directly downward on the teeth *without bending or twisting* the Set or saw-blade, acting as a positive set, without liability of kinking the blade or breaking the teeth.

It is simple, and any one can use it.

Instead of polishing the castings we scour them, which, while it does not make quite as bright a finish, WILL NOT RUST.

DIRECTIONS—The cut on first page represents the Saw-Set in use for hand and ordinary or light cross-cut saws.

Set the gauge over the die-bar to length of saw-teeth, regulate the set for the teeth by raising or lowering the gauge screw, locking it with the small lock nut (which should be used above the hood for hand saw. See cut on first page.) This gives all the teeth exactly the same set.



For setting narrow band and jig saws apply the holding gauge as shown in the above cut, with lock nut below the gauge.

Regulate the set by moving backward or forward the holding gauge; this opens or closes the bevel space on the bed-plate and provides for different degrees of set.

Do not set the teeth too far under the die. The point of the die must reach only half way over the teeth.